

FIG. 3

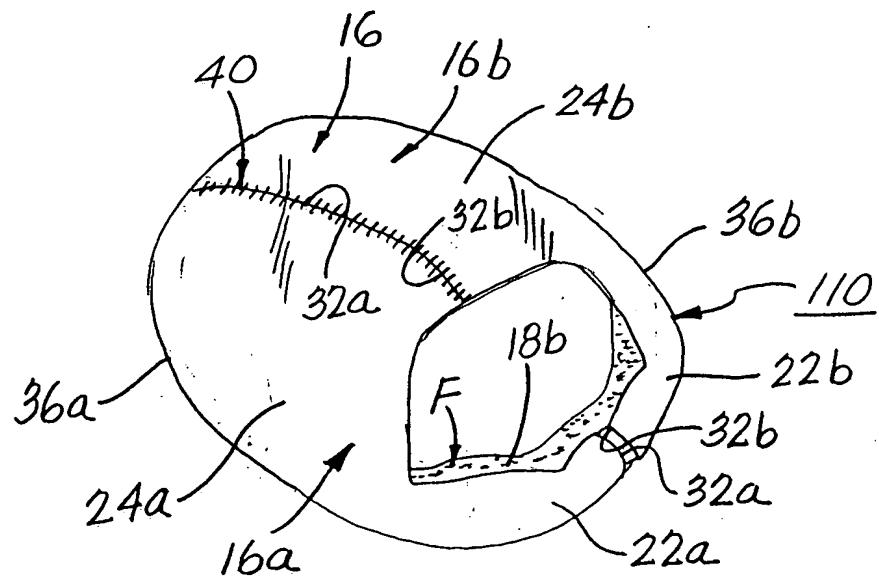


FIG. 4

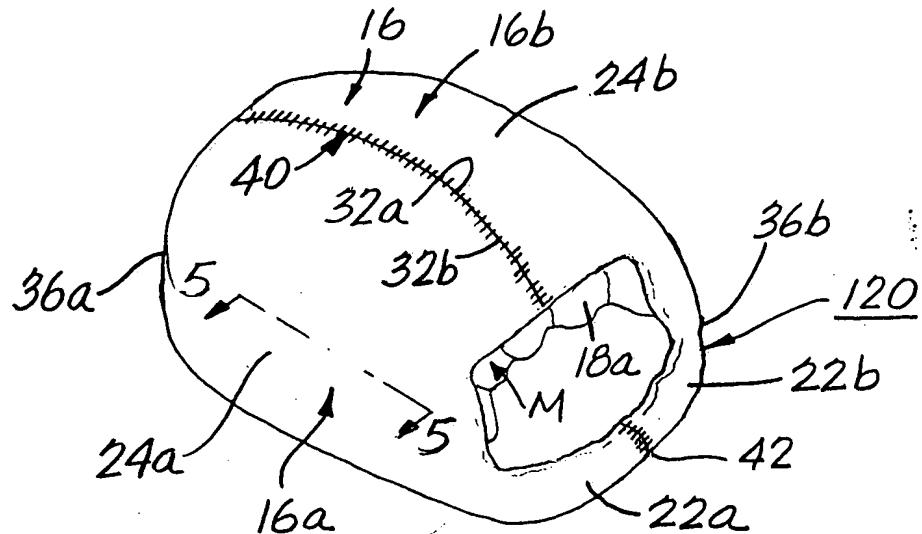


FIG. 5

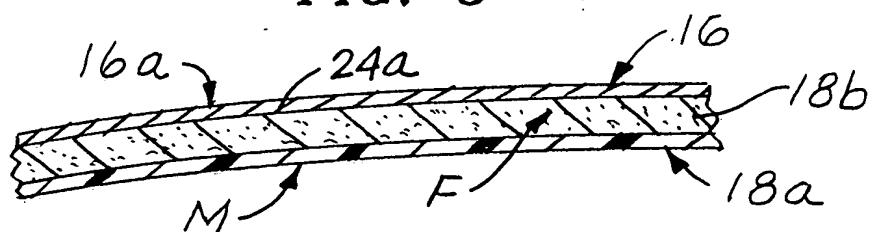
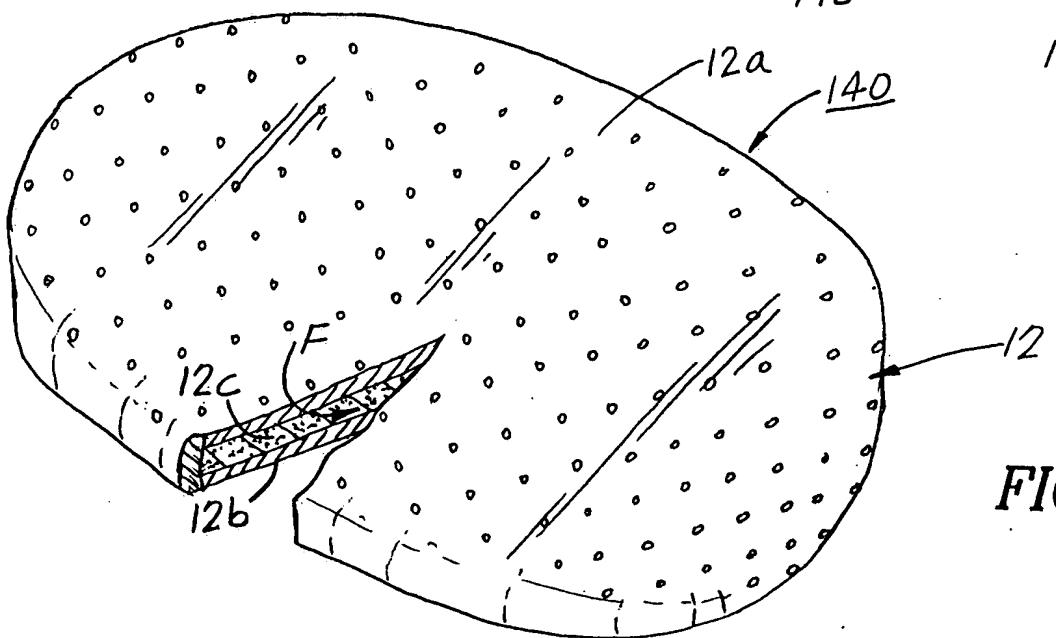
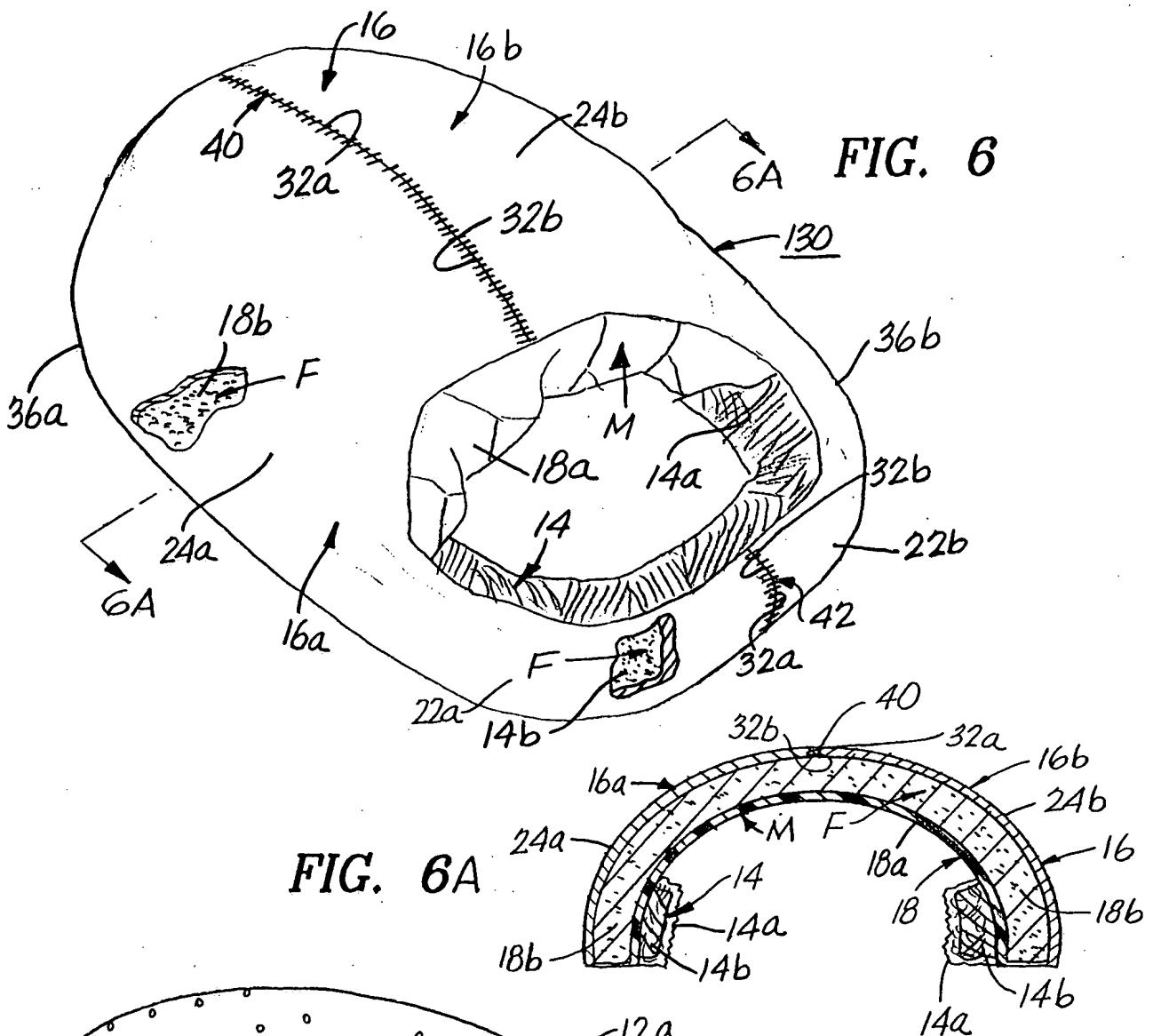


FIG. 5A



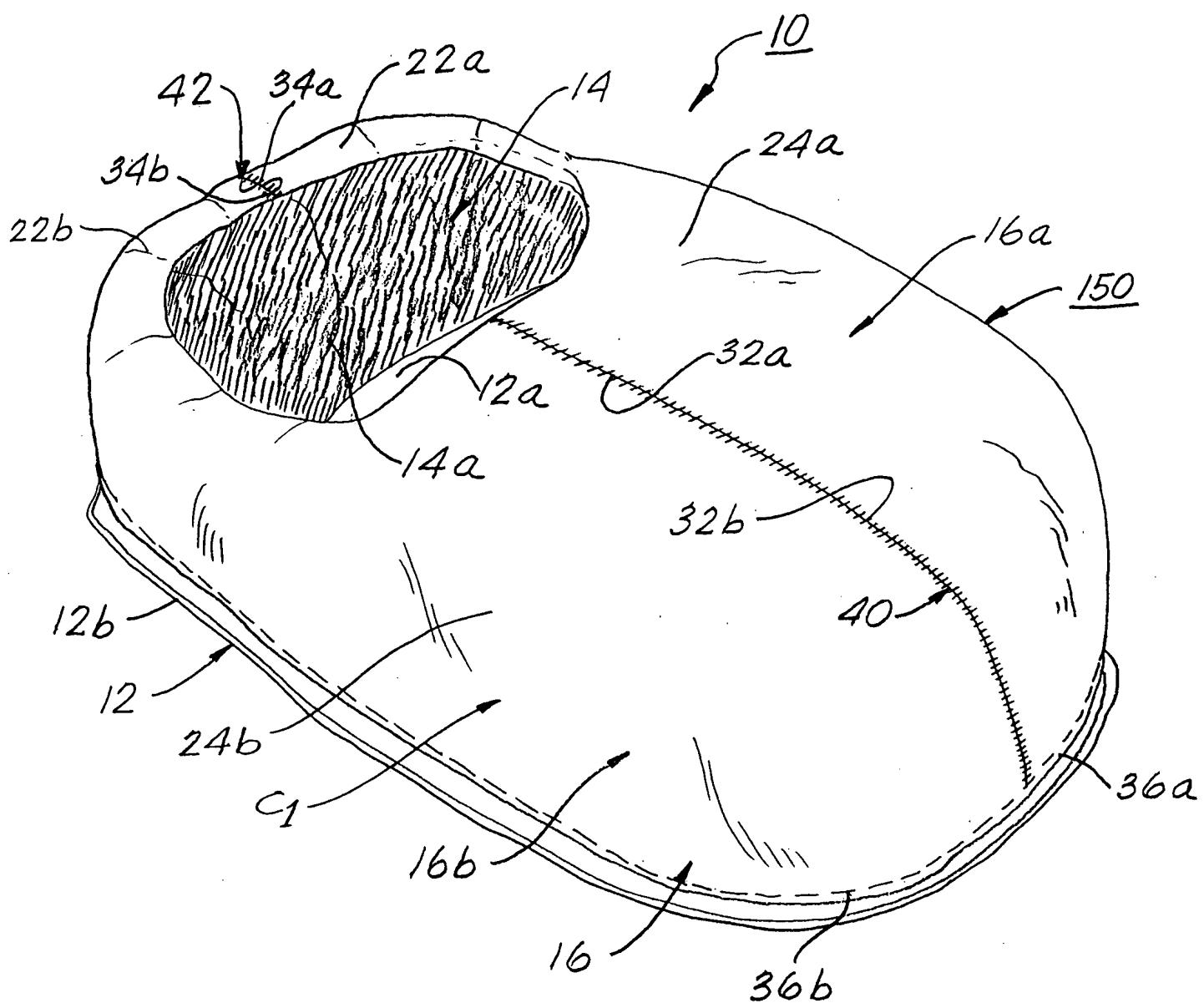


FIG. 8

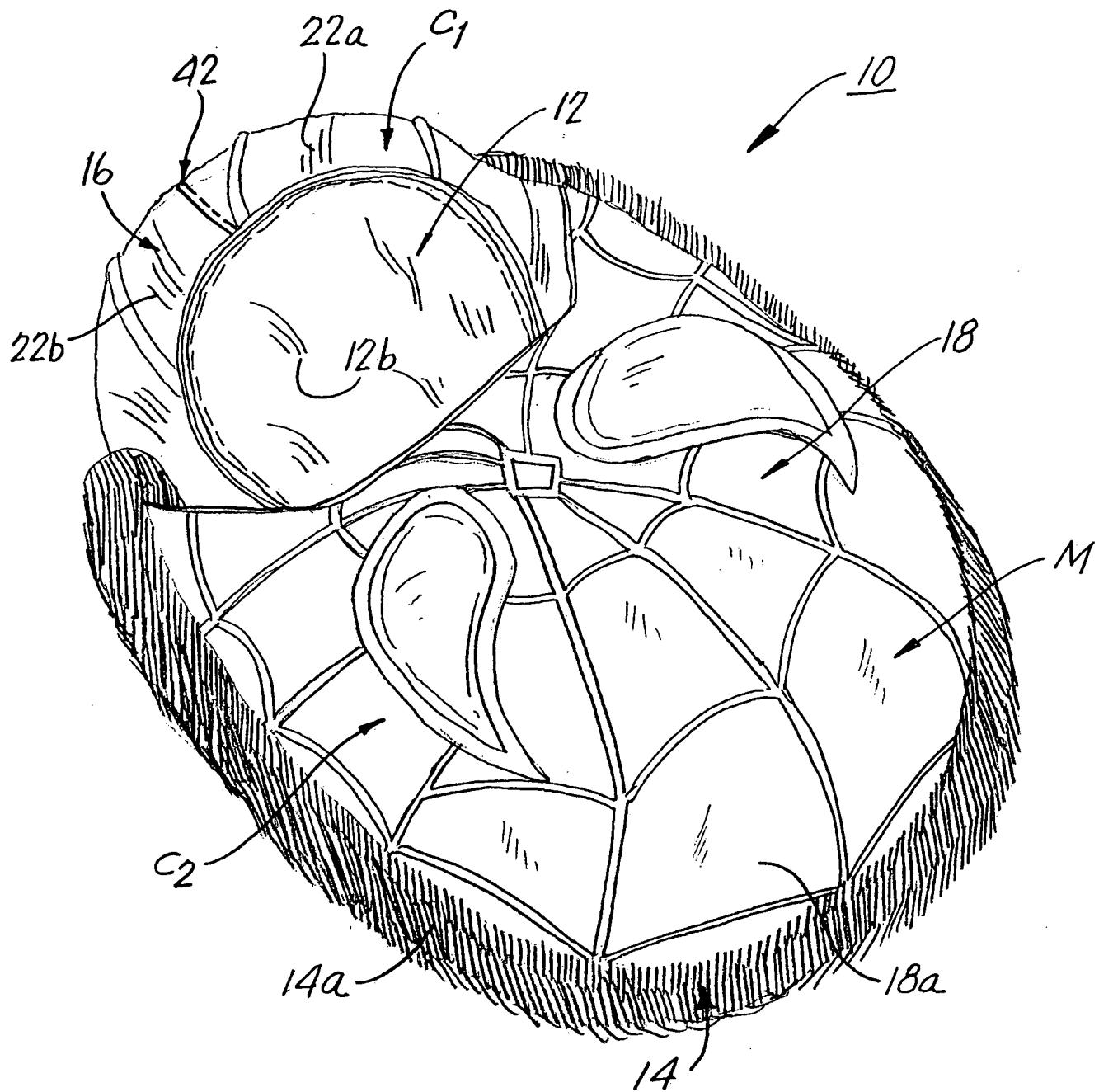


FIG. 9

METHOD OF MANUFACTURING 100 OF THE MASK SLIPPER 10

STEP 1

MOLDING OF THE OUTER LATEX LAYER 18a TO FORM
MASK SECTION M USING AN INJECTION MOLDING
MACHINE.

STEP 2

DIE CUTTING OF THE SLIPPER COMPONENT
PARTS 12, 14, 16 AND 18.

STEP 3

SEWING OF THE LINING SECTIONS 16a AND 16b
OF THE INNER LINING SECTION 16 TO THE MASK
FILLER MATERIAL 18b OF THE UPPER FOOT SECTION
18 TO FORM A FIRST UPPER COMPOSITE SECTION
110.

STEP 4

SEWING THE OUTER LATEX LAYER 18a OF THE
UPPER FOOT SECTION 18 TO THE FIRST UPPER
COMPOSITE SECTION 110 TO THEN FORM A
SECOND UPPER COMPOSITE SECTION 120.

STEP 5

SEWING OF THE OUTER MATERIAL LAYER 14a AND
THE FILLER MATERIAL LAYER 14b OF THE OUTER
LAYER SECTION 14 TO THE LINING SECTIONS 16a
AND 16b OF THE INNER LINING SECTION 16 AND
THE SECOND UPPER COMPOSITE SECTION 120 TO
THEN FORM A THIRD UPPER COMPOSITE SECTION
130.

FIG. 10A

METHOD OF MANUFACTURING 100 OF THE MASK SLIPPER 10 CONTINUED

STEP 6

SEWING THE LOWER SOLE LAYER 12, THE SOLE FILLER MATERIAL LAYER 12 AND THE UPPER SOLE INNER LINING 12b TO FORM A LOWER SOLE COMPOSITE SECTION 140.

STEP 7

SEWING THE LOWER SOLE COMPOSITE SECTION 140 TO THE THIRD UPPER COMPOSITE SECTION 130 TO THEN FORM AN INSIDE-OUT SLIPPER COMPOSITE 150.

STEP 8

TURNING THE INSIDE-OUT SLIPPER COMPOSITE 150 TO A CORRECT SIDE FORMED MASK SLIPPER 10.

FIG. 10B